

Radial Piston Air Motor Driven Agitators



Cost-Effective, Simple and Reliable Productivity that save you hundreds of dollars every year!

- Use less compressed air than most rotary vane air motors
 - Tested extensively in factories, Graco's radial piston air motor can use 50 to 85 percent less compressed air than comparable rotary vane motors.*
- Install quickly and operate quietly
- Maintain easily – air line lubrication not required



ADVANCED CONTROL OPTIONS ADVANCE EFFICIENCY

Connect with Graco's Intelligent Paint Kitchen (IPK) to monitor and control agitator speed.

Add DataTrak for speed monitoring and over-speed alert.

Find out more about cost savings at graco.com/agitatorROI

*Limitation may apply. Actual savings depends on many variables, such as paint system configuration and environmental factors. Ask Graco or your distributor about savings specific to your finishing operation.

Ordering Information

Part Number	Description	Recommended Agitator Rotation	Max. Recommended Air Pressure (psi)	Max. Recommended Material Viscosity (cP)	Manual	
25C528	Stainless Steel Direct Drive, 30/55 Gallon, One Stainless Steel 5.5" Propeller	Clockwise	70	1,000	3A4792	
25C533	Carbon Steel Direct Drive, 30/55 Gallon, Two Aluminum 5.5" Propellers	Clockwise	70	1,000		
25M481	Stainless Steel Direct Drive, 30/55 Gallon, One Stainless Steel 8" Impeller	Clockwise	70	500		
25C529	Carbon Steel Direct Drive, 55 Gallon, Side Mount, Two Aluminum 5.5" Propellers	Clockwise	70	1,000		
25C530	Stainless Steel Direct Drive, 55 Gallon, Bung Mount, Expanding Blade	Counter Clockwise	70	1,000		
25C534	Stainless Steel Direct Drive, Helix, Bung Mount	Clockwise	70	1,000		
25C535	Carbon Steel Direct Drive, Helix, Bung Mount	Clockwise	70	1,000		
25N881	In-Drum, 1.5" Bung Mount	Clockwise	70	500		
25N882	In-Drum, 2" Bung Mount	Clockwise	70	500		
25C539	Agitator for 5 Gallon Pressure Tank (Pressure Tank not included)	Clockwise	70	1,000		3A4797
25C540	Agitator for 10 Gallon Pressure Tank (Pressure Tank not included)	Clockwise	70	1,000		
25C541	Agitator for 15 Gallon Pressure Tank (Pressure Tank not included)	Clockwise	70	1,000		
25C536	Agitator with Pressure Tank, 5 Gallon	Clockwise	70	1,000		
25C537	Agitator with Pressure Tank, 10 Gallon	Clockwise	70	1,000		
25C538	Agitator with Pressure Tank, 15 Gallon	Clockwise	70	1,000		
25C532	Stainless Steel, Belt Drive Twistork Helix, Bung Mount	Clockwise/ Counter Clockwise	70	1,000	3A4800	
26B618	Back-Geared Radial Piston Agitator, In-Drum, heavy duty, 2 inch Bung Mount	Clockwise	70	3,000	3A4792	
26B619	Back-Geared Radial Piston Agitator, In-Drum, heavy duty, 1.5 inch Bung Mount	Clockwise	70	3,000		
26B630	Back-Geared Radial Piston Agitator, heavy duty	Clockwise	70	3,000		
26B631	Back-Geared Radial Piston Agitator, heavy duty, with siphon kit	Clockwise	70	3,000		
26B632	Back-Geared Radial Piston Agitator, heavy duty, with elevator and drum cover	Clockwise	70	3,000		
26B633	Back-Geared Radial Piston Agitator, heavy duty, with elevator, drum cover and siphon kit	Clockwise	70	3,000		

Accessories

Part Number	Description	Part Number	Description	Part Number	Description
25C765	Radial Piston Air Motor Kit	19Y592	Rotary Vane to Radial Piston Air Motor Conversion Kit, 5 or 10 Gallon Pail Agitator	25C373	REED Switch, Air Motor Speed Sensor Kit
19A844	Rotary Vane to Radial Piston Air Motor Conversion Kit, Pressure Tank 5, 10 or 15 Gallon	25P708	Radial Piston Air Motor Mounting Adapter, 5 or 10 Gallon Pail Agitator	25M535	Radial Piston Air Motor Repair Kit
		25P709	Radial Piston Air Motor Shaft Coupler, 5 or 10 Gallon Pail Agitator	25P720	Radial Piston Air Motor Bearing Rebuild Kit
26B168	Rotary Vane to Radial Piston Air Motor Conversion Kit, 3rd Party Pressure Tank 2, 5, 10, or 15 Gallon	25P394	Air Motor Speed Monitoring Kit, DataTrak	25P721	Radial Piston Air Motor Piston Rebuild Kit
				25P860	Radial Piston Air Motor Endcap Rebuild Kit
25T862	Radial Piston Air Motor Retrofit Kit for Back-Geared Agitators			19Y509	Radial Piston Air Motor Muffler Kit, Set of 3

All written and visual data contained in this document are based on the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.

Call today for product information or to request a demonstration.
877.84GRACO (1-877-844-7226) or visit us at www.graco.com/agitators.

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